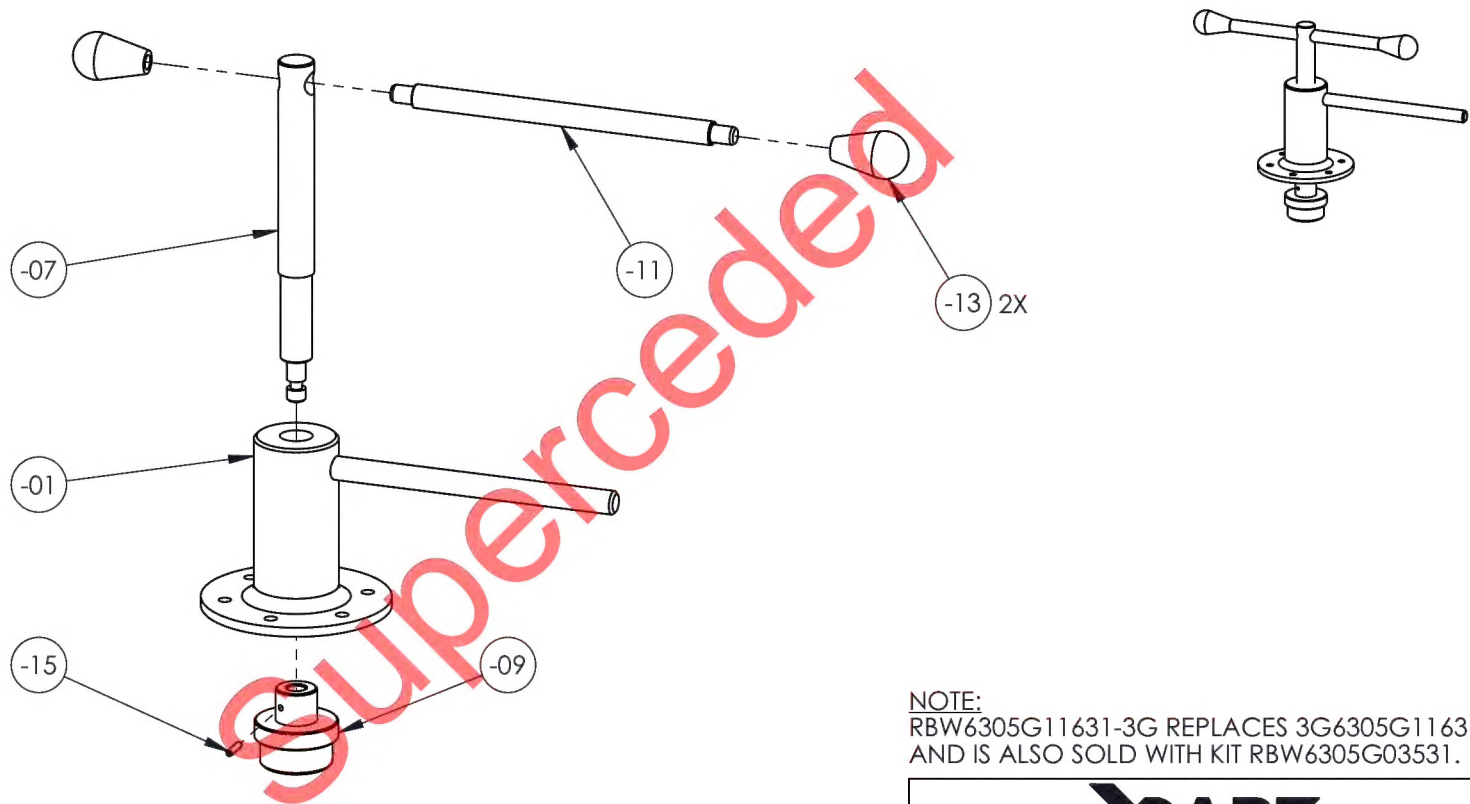


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -11 B/O P/N PER S.E. CH'D -01 FINISH SPEC PER R.W. CH'D -03 ENGRAVE NOTE, CH'D Ø.500 S.F. FROM -21, ADDED MISSING DIMENSIONS Ø1.770 & .239 PER G.E. CH'D -07 FINISH SPEC PER R.W. CH'D -07 HOLE FROM Ø.510 S.F. -11. PER S.E.	5/3/2011	RJC	
1		-11 ADDED DWG FOR MOD. CH'D THREAD LENGTH DIM WAS .75 IS .375.	3/12/2013	BIM	SE
2	15-0108	UPDATED TO NEW DRAFTING STANDARDS. -03 ADDED DIM 30°. -07 CH'D DIMS WAS Ø.394 S.F. -25 AFTER PLATING IS 2X Ø.3924-.3930, WAS Ø.448 S.F. -11 IS Ø.50 S.F. -11. -09 CH'D DIMS WAS Ø.394 S.F. -27 IS Ø.3940-.3949, WAS Ø.125 IS Ø.118-.122 THRU ALL. -11 -11 CH'D FINISH WAS BLACK OXIDE IS CAD PLATE YELLOW QQ-P-416F, TYPE II, CLASS II. CH'D DIMS WAS 2X .38 IS (2X .500), WAS 5.625 IS (7.625), WAS Ø.438 IS (Ø.500) S.F. -07. CH'D B/O INFO WAS REID #GLS-50 IS MCMASTER-CARR #8384K31. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	5/19/2015	DPD	JAG



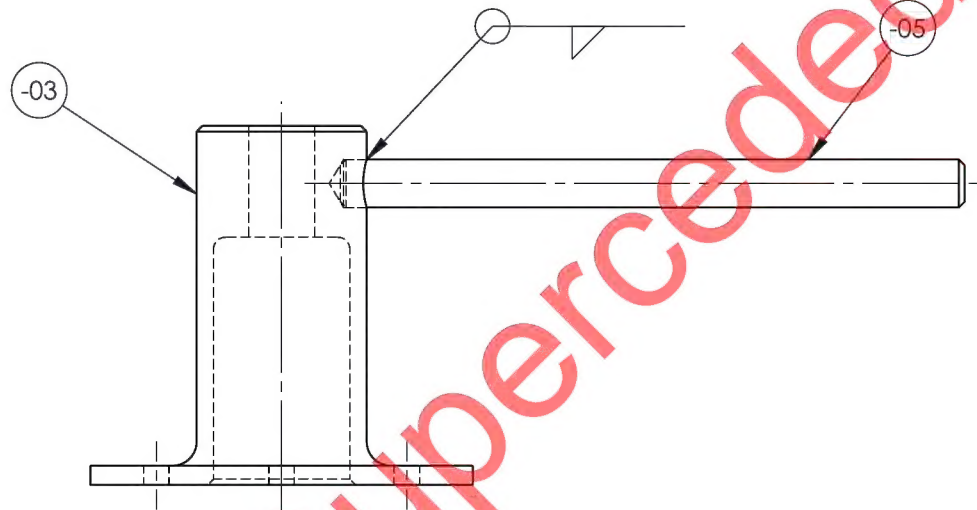
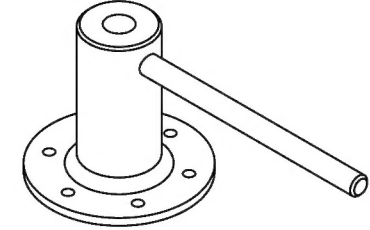
NOTE:  
RBW6305G11631-3G REPLACES 3G6305G11631,  
AND IS ALSO SOLD WITH KIT RBW6305G03531.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-01	1	WELDMENT			2
	1		-03		BODY	4140 Q&T/4142 Q&T		3
	1		-05		HANDLE	1018/1020		4
			-07	1	THREADED SHAFT	4140 Q&T/4142 Q&T		5
			-09	1	CUP	4140 Q&T/4142 Q&T		6
			-11	1	HANDLE SHAFT	STEEL	3/8-16, 1/2 X 7-5/8 (MCMASTER-CARR #8384K31) MODIFIED	7
		B/O	-13	2	KNOB	PHENOLIC	3/8-16, Ø1 X 1.625 (ESSENTA COMPONENTS #BD-8)	1
		B/O	-15	1	ROLL PIN	STEEL	Ø3mm X 16mm (MCMASTER-CARR #91611A157)	1
	ASSY -01							

<b>DART</b> AEROSPACE	
TITLE <b>PULLER, MGB INPUT FLANGE REMOVER</b>	
DWG NO. <b>RBW6305G11631-3G</b>	REV <b>2</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: <b>PERRITT</b> APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>AGUSTA</b>
SCALE <b>1:4</b>	DATE <b>5/11/2010</b>
SHEET 1 OF 7	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -01 FINISH SPEC PER R.W.	5/3/2011	RJC	

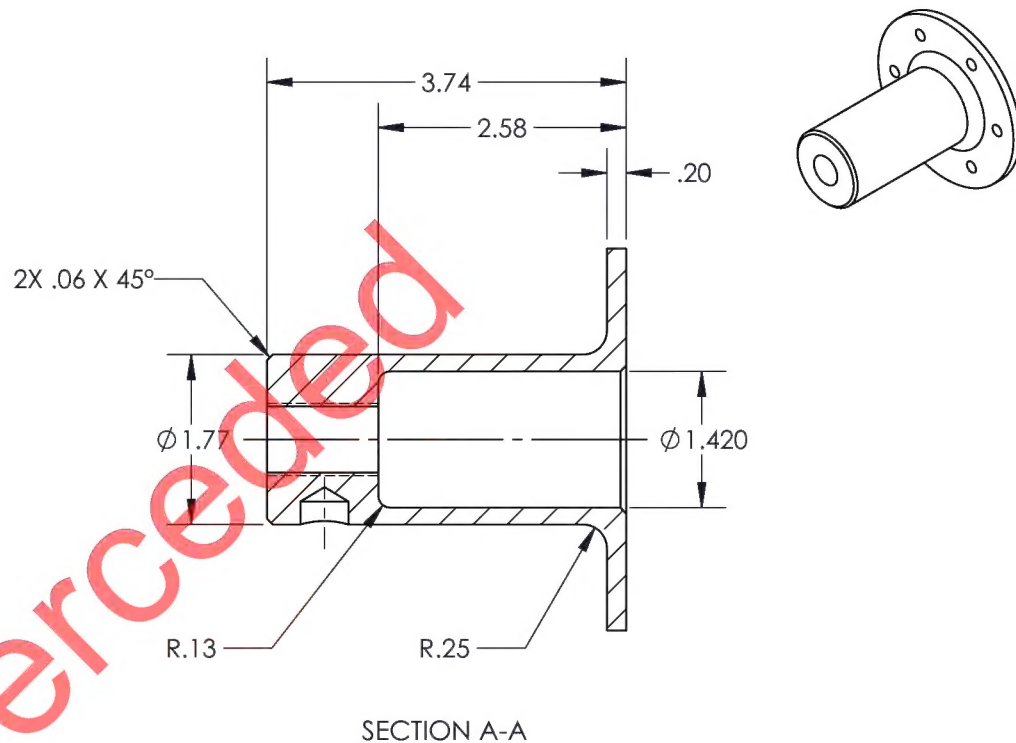



(-01)  
WELDMENT



TITLE		PULLER, MGB INPUT FLANGE REMOVER	
DWG NO.		RBW6305G11631-3G-01	REV 2
MAT'L		DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		HEAT TREAT	
.XX ± .01		FINISH	
.X ± .1		CAD PLATE YELLOW	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC QQ-P-416F, TYPE II, CLASS II	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
		AGUSTA	
SCALE	1:2	DATE	5/11/2010
		SHEET 2 OF 7	

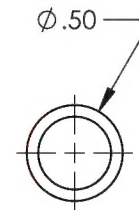
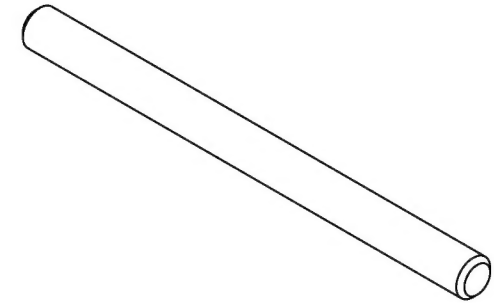
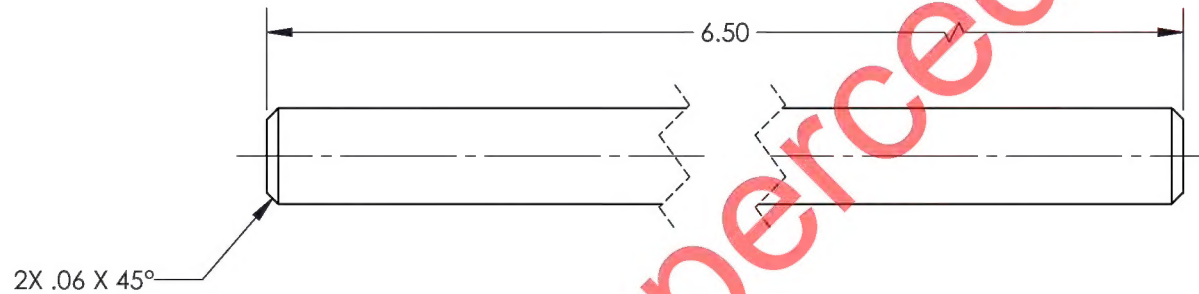
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -03 ENGRAVE NOTE, CH'D Ø.500 S.F. FROM -21, ADDED MISSING DIMENSIONS Ø1.770 & .239 PER G.E.	5/3/2011	DPD	JAG
2	15-0108	-03 ADDED DIM 30°.	5/19/2015	DPD	JAG



			
TITLE PULLER, MGB INPUT FLANGE REMOVER			
DWG NO. RBW6305G11631-3G-03			REV 2
MAT'L 4140 Q&T/4142 Q&T UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/8 .XX ± .01      ANGLES ± 5° .X ± .1		DRAWN BY: PERRITT APPROVED <i>D Weil</i> HEAT TREAT FINISH SEE -.01 WELDMNT SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AGUSTA	
SCALE 1:2	DATE 5/11/2010	SHEET 3 OF 7	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



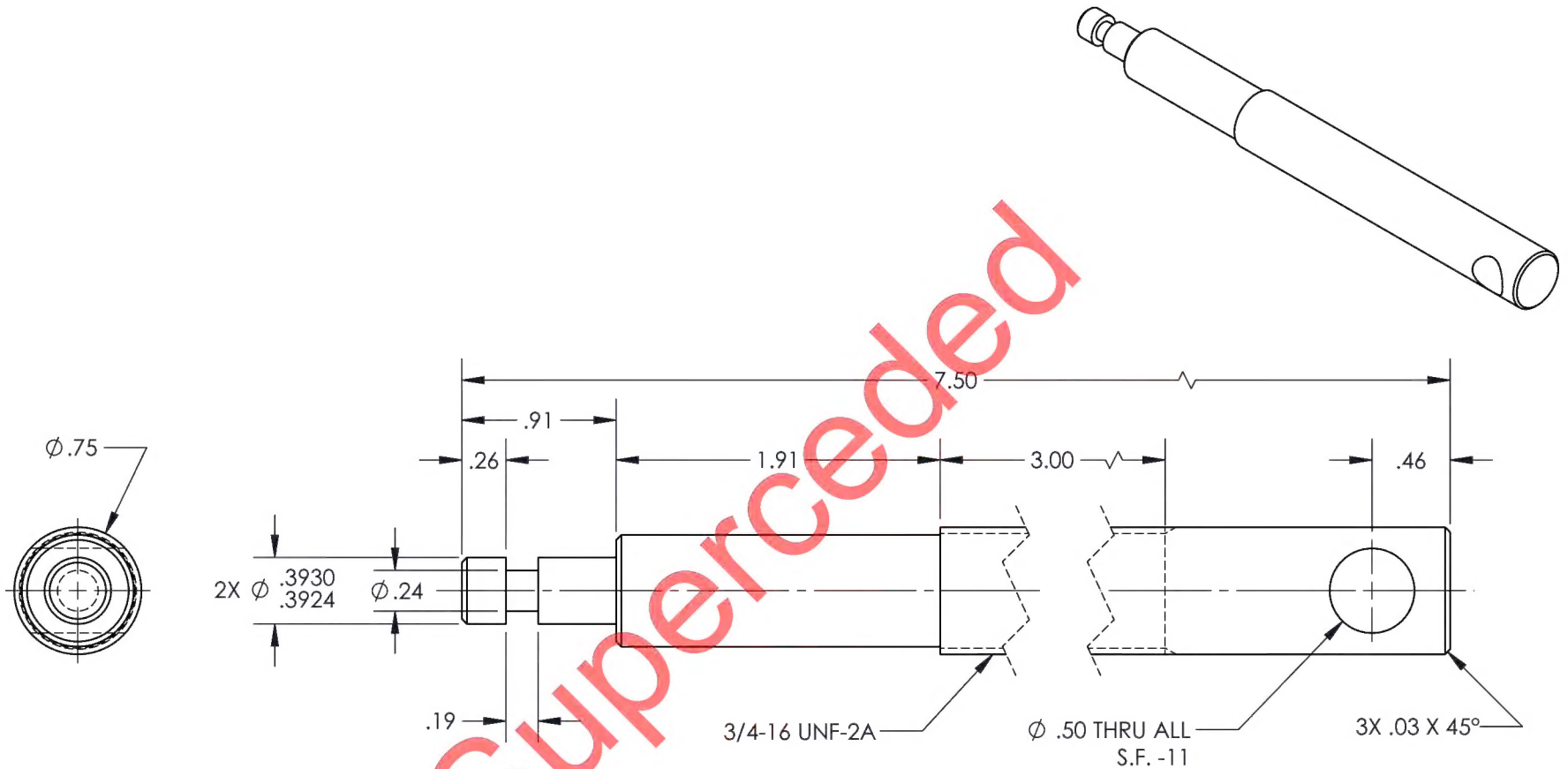
Superseded

(-05)  
HANDLE

<b>DART</b> AEROSPACE	
TITLE PULLER, MGB INPUT FLANGE REMOVER	
DWG NO. RBW6305G11631-3G-05	REV 2
MAT'L 1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE -01 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:1	DATE 5/11/2010
SHEET 4 OF 7	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -07 FINISH SPEC PER R.W. CH'D -07 HOLE FROM Ø.510 S.F. -11 PER S.E.	5/3/2011	RJC	
2	15-0108	-07 CH'D DIMS WAS Ø.394 S.F. -25 AFTER PLATING IS 2X Ø.3924-.3930, WAS Ø.448 S.F. -11 IS Ø.50 S.F. -11.	5/19/2015	DPD	JAG



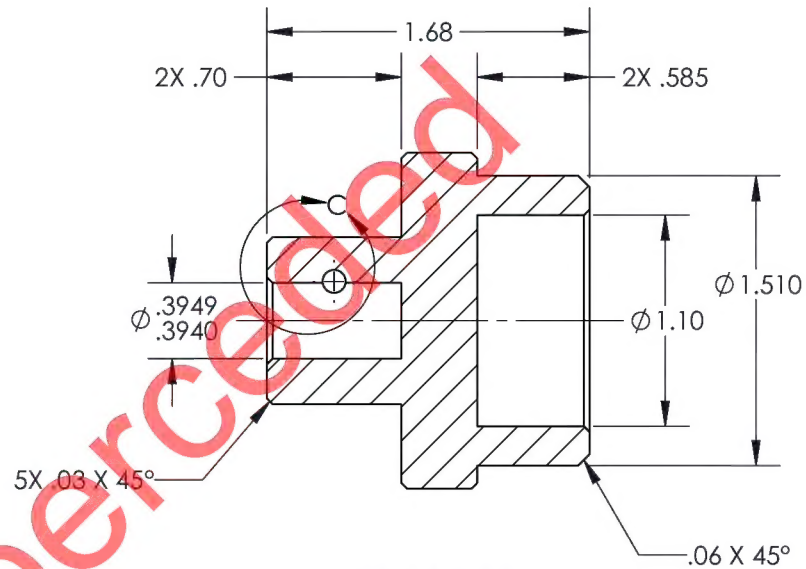
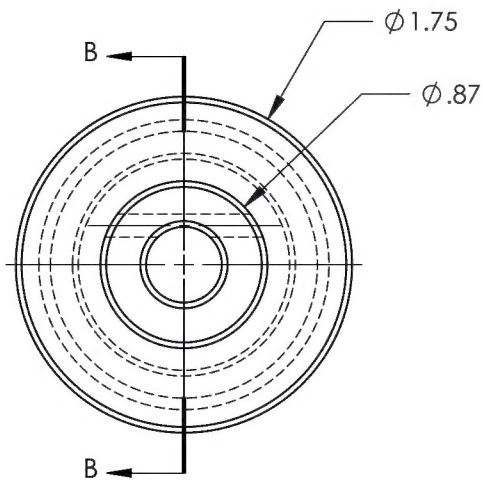
(-07)  
THREADED SHAFT

<b>DART AEROSPACE</b>	
TITLE PULLER, MGB INPUT FLANGE REMOVER	
DWG NO. RBW6305G11631-3G-07	REV 2
MAT'L 4140 Q&T/4142 Q&T	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH CAD PLATE YELLOW
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:1	DATE 5/11/2010
SHEET 5 OF 7	



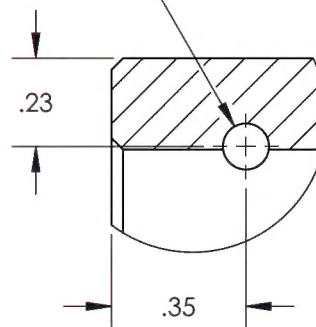
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0108	-09 CH'D DIMS WAS Ø.394 S.F. -27 IS Ø.3940-.3949, WAS Ø.125 IS Ø.118-.122 THRU ALL.	5/19/2015	DPD	JAG



SECTION B-B

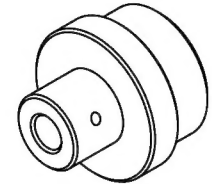
Ø .122 THRU ALL  
Ø .118



DETAIL C  
SCALE 2 : 1

(-09)

CUP



<b>DART</b> AEROSPACE	
TITLE PULLER, MGB INPUT FLANGE REMOVER	
DWG NO. RBW6305G11631-3G-09	REV 2
MAT'L 4140 Q&T/4142 Q&T	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:1	DATE 5/11/2010
SHEET 6 OF 7	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-11 ADDED DWG FOR MOD. CH'D THREAD LENGTH DIM WAS .75 IS .375.	3/12/2013	BIM	SE
2	15-0108	-11 CH'D FINISH WAS BLACK OXIDE IS CAD PLATE YELLOW QQ-P-416F, TYPE II, CLASS II. CH'D DIMS WAS 2X .38 IS (2X .500), WAS 5.625 IS (7.625), WAS Ø.438 IS (Ø.500) S.F. -.07.	5/19/2015	DPD	JAG



(-11)

HANDLE SHAFT

<b>DART AEROSPACE</b>	
TITLE <b>PULLER, MGB INPUT FLANGE REMOVER</b>	
DWG NO. <b>RBW6305G11631-3G-11</b>	REV <b>2</b>
MAT'L STEEL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: <b>PERRITT</b> APPROVED <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL AGUSTA
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 5/11/2010
SHEET 7 OF 7	